

Date: Thursday, 11/29/2007 11:04:27 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BEARING
Job Number	: 36029		
Estimate Number	: 10807		
P.O. Number	: <i>N/A</i>	Part Number	: D2611
This Issue	: 11/29/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2611
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision	: REV.C
Previous Run	: 31888	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 12/5/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	10 Um: Each
Comment	: Est Rev:B 99.06.23 Re-format DM Change to SS; Change Supplier- Rev.C 07.03.14 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
Issue P/O: *5171*
Purchase part as per Dwg D2611
Possible supplier: McMaster
P/N: 63215K34
Material release note required

C207111/30

(10)

2.0	63215K34	Bearing
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
Bearing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage
Ensure certificate of conformity is attached

7/12/04 sd (10x)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

6/12/05 (10) counts

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: *38*

7/12/06 sd (10x)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DD Date: 07/12/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/29/2007 11:04:28 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 36029

Part Number: D2611

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(18)

Comment: FINAL INSPECTION/W/O RELEASE

D 07/12/06

Job Completion



U 07.12.06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

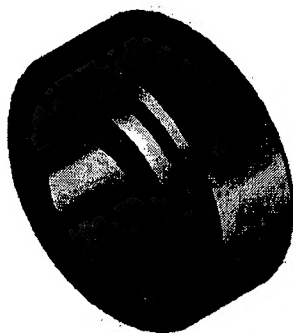
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



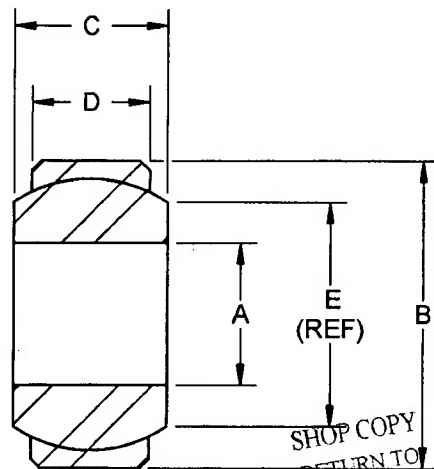
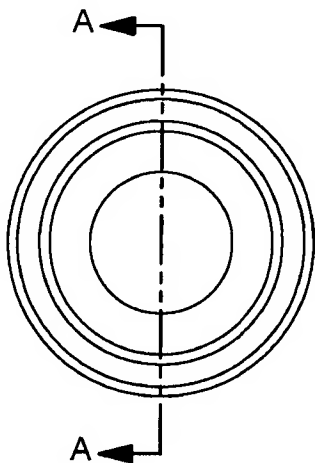
DESIGN 9P	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED ##	APPROVED ##	DRAWING NO. D2611	REV. C SHEET 1 OF 1
DATE 06.09.20		TITLE BEARING	SCALE NTS
REV	DATE	DESCRIPTION	
A	97.07.31	NEW ISSUE	
B	01.07.04	RE-DRAWN	
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER	

SPECIFICATION CONTROL DRAWING



RELEASED

06.11.17 ##



SECTION A-A

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36029

A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Purchase Order
PO00005171

Page 1 of 1

McMaster-Carr Number
3737134-01

11/30/2007

Line	Description	Ordered	Shipped	A12
4	91292A238 Metric 18-8 Stainless Steel Socket Head Cap Screw, M16 Thread, 30mm Length, 2mm Pitch, Packs of 5	2 Packs	2	1 - 290 - 07 27 - 17 A238 2PK 4
1	7130K41 Single-Lock Nylon Cable Tie, 6-3/8" L, 1-3/8" Bundle Diameter, 18#tensile Strength, White, Packs of 100	3 Packs	3	2 - 295 1
2	7566K25 Cable Tie Holder, Adhesive Back, Four-Way, for .15" Maximum Tie Width, Packs of 100	3 Packs	3	2 - 294 2
3	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Overall Width	10 Each	10	3 - 299 3

*11/2/07
SP*

Dart Aerospace Ltd

EXP

Cycle

41



FW1B5
11/30/07
12:58/1
538



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